

HERRACOR

NORMA INGLESA WHITWORTH

Norma Británica De
Paso Grueso —
Whitworth (BSW)

Norma Británica Fina
(BSF)

Rosca Esp. Whitworth
(Whit.)

Filetes por		
Macho	Pulgada	Broca

1/8 40 BSW	2 60 m/m
5/32 32 BSW	1/8
3/16 24 BSW	3 75 m/m
7/32 24 BSW	4 60 m/m
1/4 20 BSW	13/64
1/4 26 BSF	5 40 m/m
9/32 26 BSF	6 25 m/m
5/16 18 BSW	6 50 m/m
5/16 22 BSF	7 50 m/m
3/8 16 BSW	8 00 m/m
3/8 20 BSF	21/64
7/16 14 BSW	9 40 m/m
7/16 18 BSF	9 80 m/m
1/2 12 BSW	27/64
1/2 16 BSF	7/16
9/16 12 BSW	31/64
9/16 16 BSF	1/2
5/8 11 BSW	35/64
5/8 14 BSF	9/16
11/16 11 BSW	39/64
11/16 14 BSF	5/8
3/4 10 BSW	21/32
3/4 12 BSF	43/64
13/16 12 BSF	47/64
7/8 9 BSW	49/64
7/8 11 BSF	25/32
1 8 BSW	7/8
1 10 BSF	29/32
1 1/8 7 BSW	1
1 1/8 9 BSF	1 1/64
1 1/4 7 BSW	1 7/64
1 1/4 9 BSF	1 9/64
1 3/8 6 BSW	1 7/32
1 3/8 8 BSF	1 17/64
1 1/2 6 BSW	1 11/32
1 1/2 8 BSF	1 25/64
1 5/8 5 BSW	1 6/16
1 7/8 4 5 BSW	1 21/32
2 4 5 BSW	1 25/32

NORMA INGLESA

Asociación Británica
B.A.

Paso		
Macho	m/m	Broca

0	1 00	5 10 m/m
1	90	4 50 m/m
2	81	4 00 m/m
3	73	3 50 m/m
4	66	3 00 m/m
5	59	2 60 m/m
6	53	2 25 m/m
7	48	2 05 m/m
8	43	1 95 m/m
9	39	1 16
10	35	1 40 m/m
11	31	1 20 m/m
12	28	1 05 m/m
14	23	1 32

PRINTRONIC S.R.L.

FERRETERIA INDUSTRIAL

Cerro Largo 1065

Teléfonos: 90 42 05

90 67 17

98 39 41

8 de Octubre 48 22

Teléfono: 58 09 10

MONTEVIDEO — URUGUAY



NORMA BRITANICA

ROSCA CONICA
PARA CAÑERIA — BSP

Filetes por		
Macho	Pulgada	Broca

1/8	28	21/64
1/4	19	29/64
3/8	19	37/64
1/2	14	23/32
5/8	14	51/64
3/4	14	59/64
7/8	14	1 1/16
1	11	1 11/64
1 1/4	11	1 1/2
1 1/2	11	1 3/4
1 3/4	11	1 31/32
2	11	2 13/64
2 1/4	11	2 27/64
2 1/2	11	2 13/16
2 3/4	11	3 3/64
3	11	3 9/32
3 1/4	11	3 17/32
3 1/2	11	3 25/32
3 3/4	11	4 1/32
4	11	4 9/32

NORMA AMERICANA

Tornillos
Americanos
Para Metales

Filetes por		
Macho	Pulgada	Broca

0	80 N F	3/64
1	64 N C.	1 50 m/m
1	72 N F	1 50 m/m
2	56 N C.	1 80 m/m
2	64 N F.	1 85 m/m
3	48 N C.	2 05 m/m
3	56 N F	2 10 m/m
4	36 N S.	2 20 m/m
4	40 N C	2 25 m/m
4	48 N F	2 40 m/m
5	40 N C	2 60 m/m
5	44 N F	2 60 m/m
6	32 N C.	2 80 m/m
6	40 N F.	2 90 m/m
8	32 N C.	3 50 m/m
8	36 N F	3 50 m/m
10	24 N C	3 80 m/m
10	32 N F	4 00 m/m
12	24 N C	4 50 m/m
12	28 N F	4 60 m/m
14	20 N S	4 90 m/m
14	24 N S	5 10 m/m

NORMA AMERICANA

Norma Americana De
Paso Grueso (NC)

Norma Americana Fina
(NF)

Rosca Especial (NS)

Filetes por		
Macho	Pulgada	Broca

1/8 40 N S	2 60 m/m
3/16 24 N S	3 75 m/m
1/4 20 N C	5 10 m/m
1/4 28 N F	5 40 m/m
5/16 18 N C	6 50 m/m
5/16 N F	6 90 m/m
3/8 16 N C	5/16
3/8 24 N F	8 40 m/m
7/16 14 N C	9 40 m/m
1/2 20 N F	25/64
1/2 13 N C	21/64
1 2 20 N F	29/64
9/16 12 N C	31/64
9/16 18 N F	33/64
5/8 11 N C	17/32
5/8 18 N F	37/64
11/16 11 N S	19/32
11/16 16 N S	5/8
3/4 10 N C	21/32
3/4 16 N F	11/16
7/8 9 N C	49/64
7/8 14 N F	13/16
7/8 18 N S	53/64

1	8 N C	7/8
1	14 N F	15/16
1 1/8	7 N C	63/64
1 1/8	12 N F	1 3/64
1 1/4	7 N C	1 7/64
1 1/4	12 N F	1 11/64
1 3/8	6 N C	1 13/64
1 3/8	12 N F	1 19/64
1 1/2	6 N C	1 11/32
1 1/2	12 N F	1 27/64
1 5/8	5 5 N S	1 29/64
1 3/4	5 N C	1 9/16
1 7/8	5 N S	1 11/16
2	4 5 N C	1 25/32

NORMA AMERICANA ROSCA CONICA

PARA CAÑERIA — NPT

Filetes por

Pulgada		
Macho	Pulgada	Broca

1/8	27	11/32
1/4	18	7/16
3/8	18	37/64
1/2	14	23/32
3/4	14	59/64
1	11 5	1 5/32
1 1/4	11 5	1 1/2
1 1/2	11 5	1 47/64
2	11 5	2 7/32
2 1/2	8	2 5/8
3	8	3 1/4
3 1/2	8	3 3/4
4	8	4 1/4

ROSCAS METRICAS

PASOS FRANCESES
INTERNACIONALES Y
ESPECIALES

Paso		
Macho	m/m	Broca

1 5	35	1 1
2	40	1 6
2	45	1 5
2	50	1 5
2 3	40	1 9
2 5	45	2 0
2 6	45	2 1
3	50	2 5
3	60	2 4
3	75	2 25
3 5	60	2 9
4	70	3 3
4	75	3 25
4 5	75	3 75
5	75	4 25
5	80	4 2
5	90	4 1
5	100	4 0
5 5	75	4 75
5 5	90	4 6
6	0	5 0
6	1 25	4 8
7	1 00	6 0
7	1 25	6 8
8	1 00	7 0
8	1 25	6 8
9	1 00	8 0
9	1 25	7 8
10	1 00	9 0
10	1 25	8 8
10	1 50	8 6
11	1 50	9 6
12	1 25	11 0
12	1 50	10 5
12	1 75	10 5
13	1 50	11 5
13	1 75	11 5
13	2 00	11 0
14	1 25	13 0
14	1 75	12 0
14	2 00	12 0
15	1 75	13 5
15	2 00	13 0
16	2 00	14 0
17	2 00	15 0
18	1 50	16 5
18	2 00	16 0
18	2 50	15 5
19	2 50	16 5
20	2 00	18 0
20	2 50	17 5
22	2 50	19 5
24	3 00	21 0
26	3 00	23 0
27	3 00	24 0
28	3 00	25 0
30	3 60	26 5
32	3 50	28 5
33	3 50	29 5
34	3 50	30 5
36	4 00	32 0
38	4 00	34 0
39	4 00	35 0
40	4 00	36 0
42	4 50	37 0
44	4 50	37 0
45	4 50	40 0
46	4 50	41 0
48	5 00	43 0
50	5 00	45 0

(*) Para Bujes de Automóviles